

071504T4WLD

WELDING LEVEL 4

ENG/OS/WEF/CR/01/4/A

**PERFORM MANUAL ARC (STICK) WELDING IN ALL POSITIONS WITH
VARIOUS METAL WORK PIECES**

July/August 2024



**TVET CURRICULUM DEVELOPMENT, ASSESSMENT AND CERTIFICATION
COUNCIL (TVET CDACC)**

PRACTICAL ASSESSMENT

TIME: 6 HOURS

INSTRUCTIONS TO THE CANDIDATE:

1. You are required to produce the component shown on the working diagram;
2. Do not write on the question paper;
3. A separate plain paper will be provided;
4. Return this paper to the assessor at the end of the assessment.

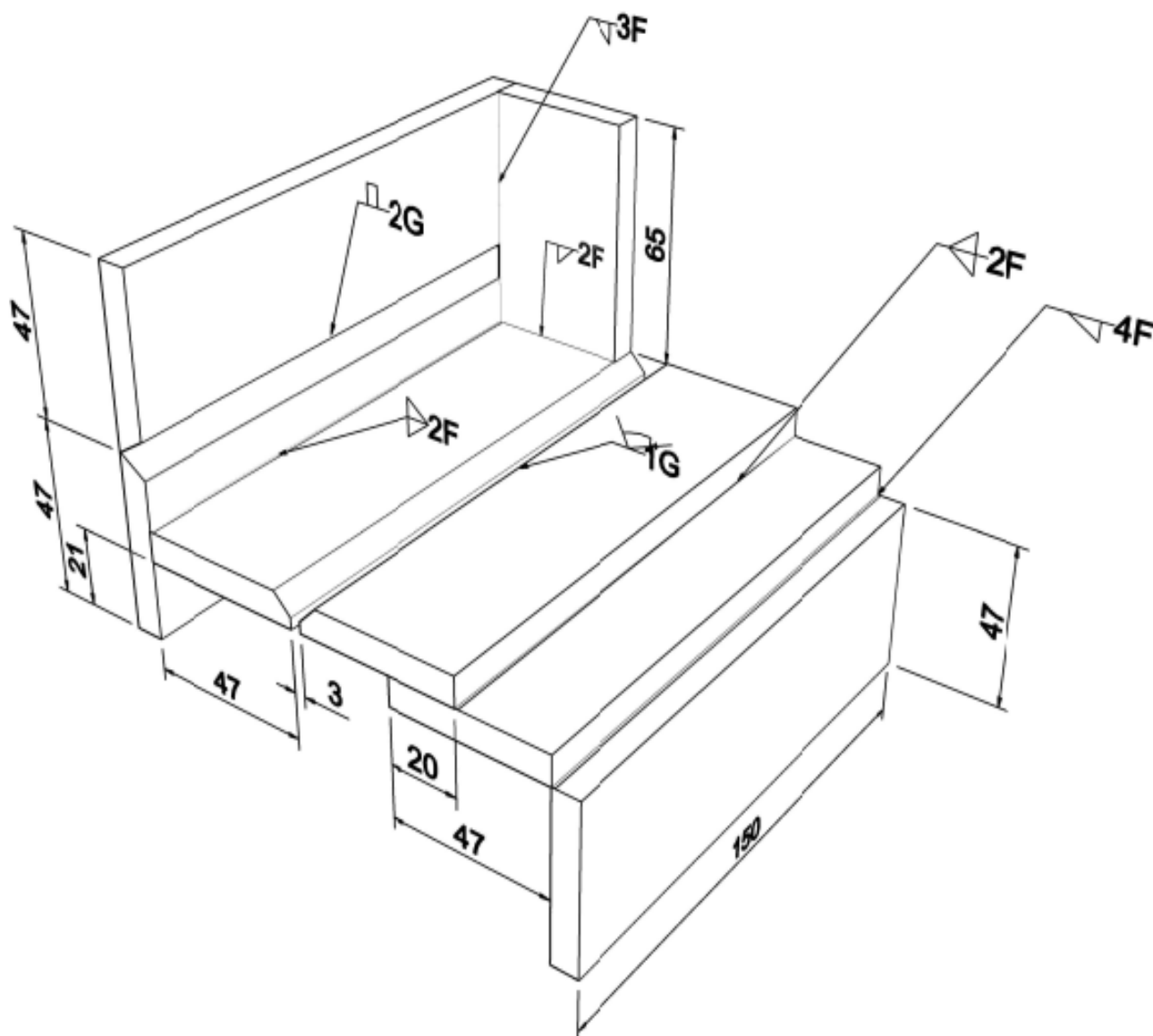
This paper consists of THREE (3) printed pages.

**Candidates should check the question paper to ascertain that all pages are
printed as indicated and that no pages are missing**

Turn Over

- Mild Steel plates 152 × 49 × 6 (6 off)
- 70 × 46 × 6 (1 off)
- Manual arc (stick)welding machine
- Mild steel electrodes Ø 3.2 (6 off)
- Welding gloves
- Welding shield
- Grinder
- Hacksaw frame and blade
- Pair of tongs
- Chipping hammer
- A4 plain paper
- Wire brush
- Assorted files
- Grinding disc
- Scriber
- Engineer's square
- Steel rule
- Work holding device

WORKING DIAGRAM



NOTE:

All dimensions are in millimeters (mm).

Tolerance: ± 1

THIS IS THE LAST PRINTED PAGE.