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#### 071506T4MTP

### MECHANICAL TECHNOLOGY LEVEL 6

ENG/OS/ME/CC/0r646 By: Technical And Vocational College Apply Material

Science of n'de Perform Metallurgical Processes July/August 2025

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# TVET CURRICULUM DEVELOPMENT, ASSESSMENT AND CERTIFICATION COUNCIL (TVET CDACC)

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WRITTEN ASSESSMENT Date: 29.07.2025 07:53 AM

Time: 3 HOURS

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#### INSTRUCTIONS TO CANDIDATE

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1. This paper consists of TWO sections: A and B.

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- 2. Attempt ALL questions in section A and ANY  $_{D}$   $_{T}$   $_{E}$   $_{E}$   $_{E}$   $_{D}$   $_{Q}$   $_{Q}$   $_{Q}$   $_{E}$  st jons in section B.
- 3. Marks for each question are indicated in the brackets.
- 4. Candidates are provided with asklet
- 5. Do not write on the question of a per 5. 0753 AM

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Candidates should check the question paper to ascertain that all pages are printed as indicated and that no questions are missing.



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### SECTION A (40 MARKS)

## Attempt ALL the questions in this section.

1. When operating a fur ma beserved due to the high risk Date: 29.07.2025 07:53 AM involved. State FOUR safety precautions observed. (4Marks) 2. Engineering materials are used to manufacture products using different processes. State used in engineering (4 Marks) 3. Metal®aree & xfracted from the mines in form of ores. State FOUR steps in the extraction Printed By: Technical And Vocational College process. 4. Cast iron is obtained by re-melting pig iron in a cour p20197 full to a c e5.3 N a me FOUR types of cast (4 Marks) iron. 5. Pig iron is produced in a blast furnace. State THREE materials charged. (3 Marks) 6. Ceramics are formed by combining naturally occurring raw materials, earthen minerals and water. Name THREE types of ceramic materials. (3 Marks) Frin Com: mitwo as more materials with different physical and chemical Date: properties? State TWO components of composites. (2 Marks) 8. Alloying elements are added to steel to improve their mechanical properties. List THREE types of these elements. (3 Marks) Printed By Technical And Vocational College 9. Advancement of engineering material has seen a rise oin use of ceramic materials engineering applications. State FOUR applications of ceramics. (4 Marks) 10. Corros fail in metals. State FOUR methods used to prevent Dca0er1209s0702n025 0753 AM (4 Marks) Printed By: Technical And Vocational College 11. State THREE care and maintenance practices carried out on material testing equipment. (3 Marks) 12. After extraction of iron in a blast furnace, slags and other by-products have to be disposed Printed By: Technical And Vocational Colle in the right way to conspense of the zene of into standard the List TWO ways of disposing these by-(2 Marks) products.

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13.

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## **SECTION B (60 MARKS)**

# Attempt any THREE questions in this section

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a. Engineering material possess various mechanical properties that determine their behavior under different loads and conditions. Define the following properties;

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Date: 29.07.2025 07:53 AM Toughness ii.

iii. Malleability

Hardness

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(4 Marks)

- b. Engineering materials are made up of different crystalline structures. With the aid of sketches, describe the following structural arrangement in metals.
  - i. Face centered cubic (FCC),
  - ii. Body centered cubic.

(8 Marks)

c. Metal testing is done for the purpose of estimating their behavior under loading. With Pirted Bith Bet The sical escribe at the following methods of material testing.

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iv.

- Brinell Hardness Test. i.
- ii. Tensile testing.

(8 Marks)

14.

a.

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Plastics are made from synthetic materials which are classified into two types. List

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(4 Marks)

Date ii . Plastic products have a wide range of properties which make then suitable for Printed By: And Vocational College

many uses. State TWO applications of patea seti @5.2025 07:53 AM

(2 Marks)

- b. Pig iron ore is used to produce steel through several processes. With the aid of a sketch, describe the paperations are party party capacity capacity (10 Mark)
- c. Alloy steel is steel in a while him element of the character of the carbon are added in sufficient quantity, in order to obtain special properties. Explain TWO effects of alloying elements in steel. (4 Marks)

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- a. Composite materials are made of different compounds, mixed together to make better than those of individual parts. State TWO types of composites. (2 Marks)
- b. Heat treatment processes involve controlled heating and cooling of metals to change their mechanical properties. Explain the following heat treatment process; (8 Marks)



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- Annealing
- ii. Normalizing
- $iii. \qquad Case_{\mathbb{P}}h_{n}a_{n}r_{te}d_{d}e_{\mathbb{P}}n_{y}i_{: \text{ Technical And Vocational College}}$
- iv.  $Temperin^2g^{9.072025} = 07:53 \text{ AM}$
- c. An alloy is a mixture of two or more metals. Explain the process of extracting the following alloys;

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ii. Brass. (8 Marks)

d. State TWO properties of aluminium-based all  $\stackrel{\text{Pr}}{\text{lo}}$  in ted By: Technical And Vocational College  $\stackrel{\text{Q}}{\text{M}}$  arks) Date: 29.07.2025 07:53 AM

16.

- a. Ceramics are materials formed through a process called ceramic processing. Describe the process of producing ceramic materials.
   (5 Marks)
- b. Alloy steel, is steel in which elements other than carbon are added in sufficient quantity, in order to obtain special properties. Explain THREE effects of alloying elements in steel.

(6 Marks)

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 $D_a c_{c:2} D_0 i_7 s_2 c_0 u_2 s_3 s_0 T_5 W$  O factors that influence the hardness of steel after heat treatment.

(4 Marks)

d. In material testing, liquid dye penetrant is one of the methods used. With the aid of sketches, describe this procedure.

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